

GOOD FOOD, INC.

PURITY, QUALITY, AND TRADITION

GOLDEN BARREL BAKING PRODUCTS

High Fructose Corn Syrup 55

Product Description: High Fructose Corn Syrup 55 is a second generation high fructose syrup. The principle sugars, fructose and dextrose, give it a sweetness comparable in most foods and beverages to sucrose or invert sugar. The high sweetness level of high fructose corn syrup 55 provides desirable characteristics to carbonated drinks, still drinks, and processed foods

Specifications:

| Solids,% | 76.5 – 77.5 |
|-------------|-------------|
| Moisture,% | 22.6 - 23.2 |
| pH | 3.3 - 4.5 |
| Ash, % | 0.05 Max |
| Color, RBU, | 25 max |

Characteristics

| Appearance | Water White |
|------------|------------------|
| Flavor | Clean, typical |
| Odor | No foreign odors |

Viscosities (Centipoises):

| 70°F | 1,200 |
|-------|-------|
| 80°F | 700 |
| 100°F | 250 |

Carbohydrate Composition (d.b.):

| Fructose, (%) | 55 min |
|----------------------------|--------|
| Fructose and Dextrose, (%) | 95 min |
| Higher Sacc., (DP2+) | 5 max |

<u>Labeling:</u> High Fructose Corn Syrup (United States); Glucose-Fructose (Canada)

<u>Packaging:</u> 5-Gallon Pails, 55-Gallon Drums, 3000 lb. totes

Ingredient: High Fructose Corn Syrup

Microbiological Characteristics:

| Bacteria/10g DSE | 200 max |
|------------------|---------|
| Mold/10g DSE | 10 max |
| Yeast/10g DSE | 10 max |

Weight/Volume Factors:

| Lbs/Gallon, 100°F | 11.55 |
|------------------------|-------|
| Dry Substance, lbs/gal | 8.89 |

Storage: Recommended handling and storage temperature is between 90° - 100°F (32° - 38°C) to prevent dextrose crystallization and minimize color development.

<u>Shelf Life:</u> Pails, Drums & Totes is 1 year; Tank loads is 6 months. With long-term storage, there is a tendency for color formation. Elevated storage temperatures will accelerate the color formation process. Storage at temperatures below ambient temperatures may lead to the development of crystals from the Dextrose component of the HFCS.Periodic examination of the stored HFCS is recommended.

Kosher: Certified **(U**

Miscellaneous: High quality nutrative sweetener, containing 55% Fructose. Equal to or slightly greater than than Sucrose at a more economical price. A highly fermentable sugar. Fully fermentable in breads, buns, and rolls. Contributes to humectancy. Synergistic sweetening effect. Beneficial to taste, texture, and mouthfeel. Enhances flavor. Allows delicate flavors to come through, especially fruit flavors. May reduce levels of spices and other flavors required.

Date Issued: 07/15/20 Supersedes: 11/25/18 Revision: 6

By: Mitch Hertzler